

U.S. Des. Pat. No. D611,513

Rasps and files are useful for shaping wood and sharpening tools, but often require a two-handed grip that can lead to fatigue and loss of control. The Veritas® Auxiliary File/Rasp Handle provides an ergonomic, adjustable secondary grip for your files and rasps. It will support files and rasps (flat, round, square, half-round or triangular) from  $\frac{3}{32}$ " to  $\frac{1}{2}$ " thick and  $\frac{13}{16}$ " wide.

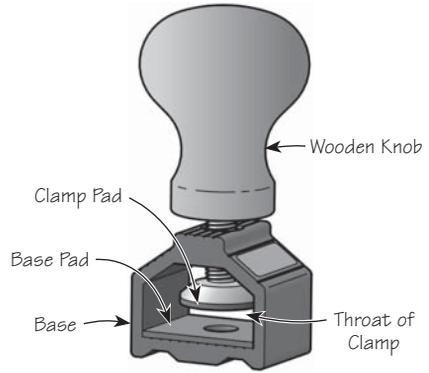


Figure 1: Auxiliary handle components.

### Installing a File/Rasp

- Turn the wooden knob counterclockwise to open the clamp's throat.
- Insert a file or rasp into the throat, centering it in the throat.
- Position the auxiliary handle where desired along the length of the file/rasp. (See below for positioning options.)
- Turn the wooden knob clockwise to secure the file/rasp between the clamp pad and the base pad. Tighten only until your tool is secure; **do not** overtighten on rasps with brittle teeth as they may be damaged.

### Positioning Options

You can attach the auxiliary handle to the opposite end of a handled file or rasp, as shown in **Figure 2**. This position allows you to comfortably grip your tool at both ends, and leaves the middle section of the tool available to work.

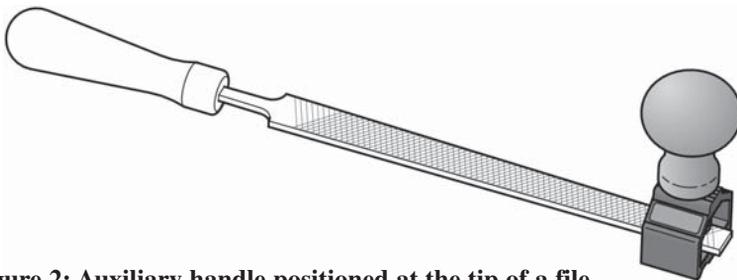
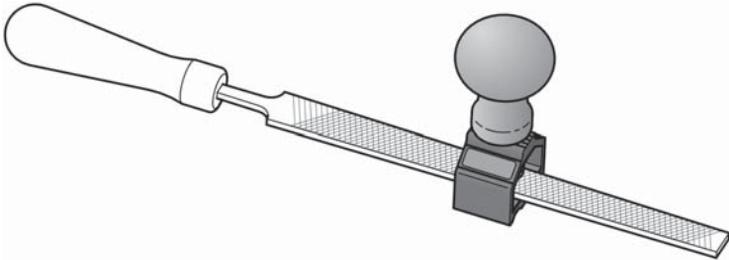


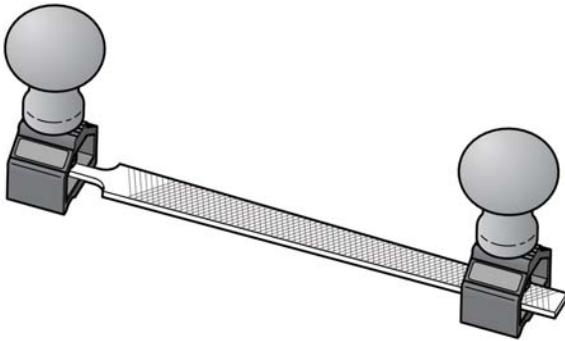
Figure 2: Auxiliary handle positioned at the tip of a file.

Another arrangement is to have the auxiliary handle midway down the length of your tool (see **Figure 3**). This set-up leaves the tip of the tool exposed so it can get into holes, corners, or other hard-to-reach places.



**Figure 3: Set-up when using the tip of a file.**

If your file or rasp is unhandled, you can use two auxiliary handles, as shown in **Figure 4**.



**Figure 4: Set-up with two auxiliary handles.**

## Maintenance

The high-density plastic pads protect the brittle teeth found on some of the more aggressive rasps. To prevent unnecessary wear on the pads, be sure to fully loosen the wooden knob before removing your tool from the clamping area. (Replacement clamping pads and base pads are available.)